

# Advanced SPC & Predictive Quality in Manufacturing Training Course

Professional Development Training Course Outline

|          |               |               |                         |
|----------|---------------|---------------|-------------------------|
| Category | Manufacturing | Duration      | 10 Days                 |
| Base Fee | \$3,000 USD   | Delivery Mode | Online / On-site Hybrid |

## Course Introduction

Advanced Statistical Process Control (SPC) and Predictive Quality in Manufacturing is a cutting-edge training program designed to empower quality engineers, production managers, and industrial data analysts with next-generation quality control capabilities. This course integrates real-time statistical monitoring, machine learning driven predictive analytics, AI-based defect detection, and process capability optimization to transform traditional manufacturing environments into smart, data-driven production systems. Participants will gain mastery over control charts, process capability indices (Cp, Cpk), predictive maintenance analytics, and Industry 4.0 quality frameworks.

In today's highly competitive manufacturing landscape, organizations must move beyond reactive quality inspection toward predictive quality assurance, zero-defect manufacturing, and continuous process improvement using advanced SPC tools. Advanced SPC & Predictive Quality in Manufacturing Training Course bridges the gap between classical statistical methods and modern AI-powered quality systems, enabling professionals to reduce variability, minimize defects, improve yield, and enhance overall operational excellence across automotive, pharmaceutical, FMCG, electronics, and precision engineering industries.

## Programme Curriculum

### Advanced SPC & Predictive Quality in Manufacturing Training Course

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### **Course Duration**

10 days

### **Course Objectives**

1. Master Advanced Statistical Process Control (SPC) techniques for real-time monitoring
2. Apply Predictive Quality Analytics for defect prevention
3. Understand Process Capability Analysis (Cp, Cpk, Pp, Ppk) in depth
4. Implement AI-driven quality forecasting models
5. Develop expertise in control charts (X-bar, R, S, EWMA, CUSUM)
6. Integrate Machine Learning for quality optimization
7. Reduce manufacturing variability using Six Sigma + SPC hybrid approach
8. Build predictive maintenance strategies for quality stability
9. Enhance decision-making using data-driven manufacturing intelligence
10. Apply real-time IoT-based quality monitoring systems
11. Optimize production efficiency through root cause predictive analysis
12. Implement Industry 4.0 smart factory quality systems
13. Achieve zero-defect and continuous improvement manufacturing goals

### **Target Audience**

- Quality Assurance Engineers
- Manufacturing & Production Managers
- Industrial Engineers
- Data Analysts in Manufacturing
- Six Sigma Black Belts & Green Belts
- Process Improvement Specialists
- Operations Managers
- Supply Chain & Reliability Engineers

### **Course Modules**

#### **Module 1: Introduction to Advanced Quality Systems**

- Evolution of quality management systems
- Traditional vs predictive quality approaches
- Role of SPC in modern manufacturing
- Industry 4.0 quality integration
- Data-driven quality transformation

- **Case Study:** Automotive defect reduction using SPC modernization

## **Module 2: Fundamentals of Statistical Process Control**

- SPC principles and applications
- Types of variation in processes
- Control limits vs specification limits
- Process stability concepts
- SPC implementation framework
- **Case Study:** Electronics assembly line stability improvement

## **Module 3: Advanced Control Charts**

- X-bar and R charts deep dive
- EWMA chart applications
- CUSUM analysis for early detection
- Attribute control charts
- Multivariate control charts
- **Case Study:** Pharmaceutical batch consistency monitoring

## **Module 4: Process Capability Analysis**

- Cp, Cpk interpretation techniques
- Short-term vs long-term capability
- Sigma level conversion
- Capability benchmarking
- Process improvement strategies
- **Case Study:** FMCG packaging defect reduction

## **Module 5: Measurement System Analysis (MSA)**

- Gage R&R studies
- Bias, linearity, stability
- Measurement variation impact
- Data integrity validation
- Calibration system optimization
- **Case Study:** Aerospace component measurement validation

## **Module 6: Root Cause Analysis Techniques**

- Fishbone diagram advanced usage
- 5 Whys deep analysis
- Pareto optimization
- Failure mode analysis
- Predictive RCA models
- **Case Study:** Production downtime elimination in steel plant

## **Module 7: Predictive Quality Analytics**

- Predictive modeling concepts
- Defect prediction systems
- Trend analysis methods

- Data correlation techniques
- Quality forecasting models
- **Case Study:** Predicting defects in textile manufacturing

## **Module 8: Machine Learning for Quality Control**

- Supervised learning applications
- Classification & regression models
- Neural networks in defect detection
- Model training & validation
- Feature engineering for quality data
- **Case Study:** AI-based defect detection in semiconductor production

## **Module 9: Industrial IoT for Quality Monitoring**

- Sensor-based data collection
- Real-time monitoring systems
- Edge computing in manufacturing
- IoT dashboards for SPC
- Smart factory integration
- **Case Study:** Smart factory predictive monitoring system

## **Module 10: Lean Six Sigma Integration with SPC**

- DMAIC methodology integration
- Waste reduction strategies
- Lean SPC tools
- Continuous improvement systems
- Process optimization techniques
- **Case Study:** Lean SPC implementation in automotive plant

## **Module 11: Advanced Data Analytics in Manufacturing**

- Big data quality analytics
- Descriptive vs predictive analytics
- Dashboard creation
- KPI monitoring systems
- Statistical modeling techniques
- **Case Study:** Production efficiency analytics in FMCG industry

## **Module 12: Predictive Maintenance & Quality Correlation**

- Equipment failure prediction
- Maintenance-quality linkage
- Condition-based monitoring
- Downtime prediction models
- Asset reliability optimization
- **Case Study:** Predictive maintenance in power plant equipment

## **Module 13: Zero Defect Manufacturing Systems**

- Zero defect philosophy

- Error-proofing (Poka-Yoke)
- Process standardization
- Continuous feedback loops
- Quality at source principles
- **Case Study:** Zero defect initiative in electronics assembly

#### **Module 14: Industry 4.0 Smart Quality Systems**

- Cyber-physical systems in manufacturing
- Digital twin for quality simulation
- Automation in quality control
- Cloud-based SPC systems
- AI-integrated factories
- **Case Study:** Digital twin implementation in automotive manufacturing

#### **Module 15: Capstone Project – Predictive Quality Implementation**

- End-to-end SPC system design
- Predictive model development
- Real-time data integration
- Quality improvement roadmap
- Business impact evaluation
- **Case Study:** Full predictive quality transformation project

### **Training Methodology**

This course employs a participatory and hands-on approach to ensure practical learning, including:

- Interactive lectures and presentations.
- Group discussions and brainstorming sessions.
- Hands-on exercises using real-world datasets.
- Role-playing and scenario-based simulations.
- Analysis of case studies to bridge theory and practice.
- Peer-to-peer learning and networking.
- Expert-led Q&A sessions.
- Continuous feedback and personalized guidance.

#### **Register as a group from 3 participants for a Discount**

Send us an email: [info@fineskilltrainingcenter.org](mailto:info@fineskilltrainingcenter.org) or call +254769199797

#### **Certification**

*Upon successful completion of this training, participants will be issued with a globally- recognized certificate.*

#### **Tailor-Made Course**

*We also offer tailor-made courses based on your needs.*

#### **Key Notes**

- a. The participant must be conversant with English.

- b. Upon completion of training the participant will be issued with an Authorized Training Certificate
- c. Course duration is flexible and the contents can be modified to fit any number of days.
- d. The course fee includes facilitation training materials, 2 coffee breaks, buffet lunch and A Certificate upon successful completion of Training.
- e. One-year post-training support Consultation and Coaching provided after the course.
- f. Payment should be done at least a week before commence of the training, to Fineskill Training Center account, as indicated in the invoice so as to enable us prepare better for you.

## Upcoming Scheduled Sessions

| Start Date  | End Date    | Location | Price   |
|-------------|-------------|----------|---------|
| 21 Sep 2026 | 02 Oct 2026 | Online   | \$2,000 |
| 21 Sep 2026 | 02 Oct 2026 | Physical | \$3,000 |
| 21 Sep 2026 | 02 Oct 2026 | Physical | \$0     |
| 21 Sep 2026 | 02 Oct 2026 | Physical | \$0     |
| 21 Sep 2026 | 02 Oct 2026 | Physical | \$0     |
| 21 Sep 2026 | 02 Oct 2026 | Physical | \$0     |
| 21 Sep 2026 | 02 Oct 2026 | Physical | \$0     |
| 21 Sep 2026 | 02 Oct 2026 | Physical | \$0     |

Ready to enroll or request a customized program? Book online or contact us:

Register Online Now

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